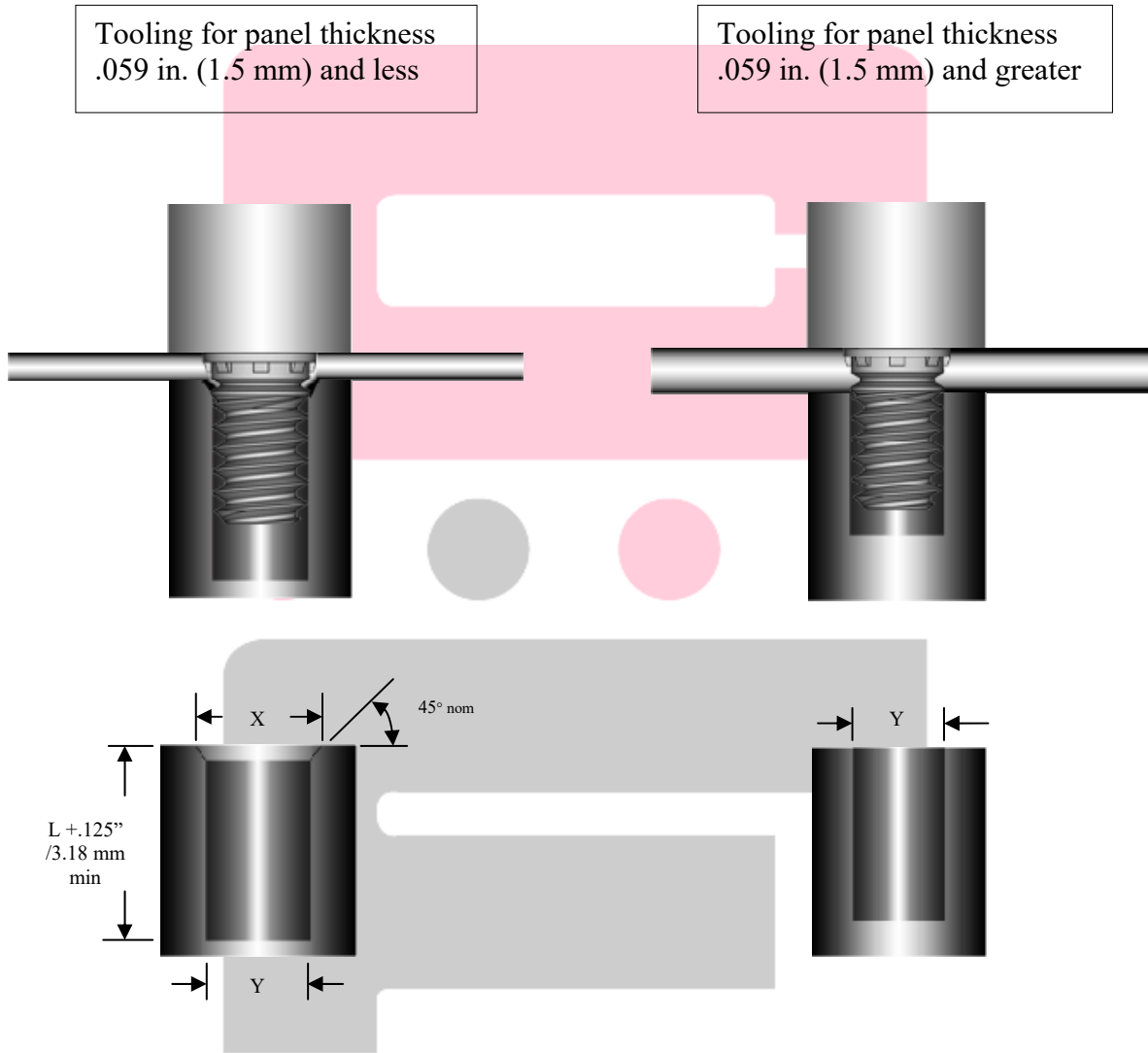


- Prepare the correct size hole in the base material by punching or drilling. Do not deburr the hole
- Place the stud through the base material and insert into the support anvil
- Apply sufficient squeezing force with a shop press until the head of the fastener is flush with the sheet material



INCH (in.)	Series	Anvil Dimensions (in)	
		X +.004	Y+.003
	256	.110	.087
	440	.136	.113
	632	.162	.139
	832	.188	.165
	1032	.216	.191

METRIC (mm)	Series	Anvil Dimensions (mm)	
		X +.05	Y+.08
	M2.5	3.1	2.53
	M3	3.6	3.03
	M3.5	4.1	3.53
	M4	4.6	4.03
	M5	5.6	5.03